Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (currently amended) A one-piece field core shell that is formed from a disc having top and bottom external surfaces comprising:

an outer annular ring integral to the disc and encircling a center axis of the disc and extending from the bottom external surface in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc;

an inner annular ring integral to the disc and encircling a center axis of the disc, said inner annular axis spaced radially inward from said outer annular ring and extending from the bottom external surface in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc; and

a mounting flange integral to the disc and having a bore extending from the mounting flange to the bottom external surface of the disc.

- 2. (currently amended) The field core shell as claimed in claim 1 wherein the mounting flange encircles a center axis of the disc and extends in a perpendicular direction to the top external surface of the disc and parallel to the center axis of the disc.
- 3. (original) The field core shell as claimed in claim 2 wherein the bore is sized for attachment to a shaft.
- 4. (original) The field core shell as claimed in claim 2 wherein said inner annular ring and said outer annular ring form a wire winding pod having a top surface, said wire winding pod having a hole through the top surface of the wire winding pod to feed wire leads.
- 5. (original) The field core shell as claimed in claim 2 wherein the inner annular ring and the outer annular ring extend in a direction that is perpendicular to the bottom surface of the

disc and parallel to the center axis of the disc by the same distance.

- 6. (original) The field core shell as claimed in claim 2 wherein the inner annular ring and the outer annular ring extend in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc and are tapered at an angle alpha.
- 7. (currently amended) The field core shell as claimed in claim 1 wherein the mounting flange extends parallel to a plane of the top external surface of the disc.
- 8. (original) The field core shell as claimed in claim 7 wherein the bore is sized for attachment to a shaft.
- 9. (original) The field core shell as claimed in claim 7 wherein said inner annular ring and said outer annular ring form a wire winding pod having a top surface, said wire winding pod having a hole through the top surface to feed wire leads.
- 10. (original) The field core shell as claimed in claim 7 wherein the inner annular ring and the outer annular ring extend in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc by the same distance.
- 11. (original) The field core shell as claimed in claim 7 wherein the inner annular ring and the outer annular ring extend in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc and are tapered at an angle alpha.
 - (original) A one-piece field core shell comprising:
- a stamped wire winding pod having a top surface, the wire winding pod consisting of inner and outer annular rings; and
- a mounting flange integral to the wire winding pod and having a bore extending from the mounting flange [and through the center of the wire winding pod] to a bottom surface of the wire

winding pod.

- 13. (original) The field core shell as claimed in claim 12 wherein the mounting flange is spin-roll formed.
- 14. (original) The field core shell as claimed in claim 13 wherein the mounting flange encircles a center axis of the wire winding pod and extends in a perpendicular direction to the top surface of the wire winding pod and parallel to the center axis of the wire winding pod.
- 15. (original) The field core shell as claimed in claim 13 wherein the mounting flange extends parallel to a plane of the top surface of the wire winding pod.
- 16. (original) The field core shell as claimed in claim 14 or 15 wherein the bore is sized for attachment to a shaft.
- 17. (original) The field core shell as claimed in claim 14 or 15 wherein said top surface of said inner and outer annular rings having a hole through the top surface to feed a wire lead.
- 18. (original) The field core shell as claimed in claim 14 or 15 wherein the inner annular ring and the outer annular rings are the same distance in length.
- 19. (original) The field core shell as claimed in claim 14 or 15 wherein the inner annular ring and the outer annular ring are tapered at an angle alpha.

20-26. (withdrawn)

27. (currently amended) A field core shell which comprises:
a spin-roll formed outer annular ring integral to and encircling a center axis of the disc

and extending from the bottom external surface in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc;

a spin-roll formed inner annular ring integral to and encircling a center axis of the disc, said inner annular axis spaced radially inward from said outer annular ring and extending from the bottom external surface in a direction that is perpendicular to the bottom surface of the disc and parallel to the center axis of the disc; and

a spin-roll formed mounting flange integral to the disc and having a bore extending from the mounting flange to the bottom external surface of the disc.

28. (original) A field core assembly comprising:

a wire winding pod having a top and bottom surface comprising an outer annular ring integral to and encircling a center axis of the wire winding pod and extending in a direction perpendicular to the bottom of the wire winding pod and parallel to the center axis of the wire winding pod, an inner annular ring integral to and encircling a center axis of the wire winding pod, said inner annular axis spaced radially inward from said outer annular ring and extending in a direction perpendicular to the bottom of the wire winding pod and parallel to the center axis of the wire winding pod;

a mounting flange that encircles a center axis of the wire winding pod and extends in a direction perpendicular to the top surface of the wire winding pod and parallel to the center axis of the wire winding pod, the wire winding pod having a bore extending from the mounting flange to the bottom of the wire winding pod and a hole in the top surface of the wire winding pod to feed wire winding leads;

wire windings located inside the wire winding pod having wire leads feed through the hole in the top surface of the wire winding pod; and

an electrical connector attached to the top surface of the wire winding pod for connecting said field core assembly to an external source.